



ALUMINIUM SYSTEMS
FOR BUILDING INDUSTRIES

GUIDE

TO COLOUR CHARTS
IN ALIPLAST OFFER

Guide to colour charts in Aliplast offer

Full Name	Code	Description	Number of colours
Ral K7 Classic	RAL	RAL chart is the basic and most popular chart presenting all colours from the RAL CLASSIC palette. The RAL chart contains all of the 213 colours from the RAL CLASSIC library. The chart is designed for convenient and precise selection, determination and verification of paint colours against international standards.	213
Colour sample - Fine Structure	RAL-FINE-STRUCTURE	RAL-FINE-STRUCTURE sample contains fine structural colours with no metallic effect (QUALICOAT, class 1, class 2)	42
Aliplast Wood Colour Effects	RAL WOOD COLOUR	Aliplast Wood Colour Effects is a chart of decorative coatings imitating the structure of wood with high weather-proof properties (QUALIDECO certificate). The Decoral system features a wide range of colour options. The offer includes imitations of coatings such as: classic golden oak, golden oak, walnut, winchester, pine, mahogany, dark mahogany, wenge, golden cherry, sienna rosso, sienna PL, swamp oak, beech, bleached oak, bleached beech, turner oak, golden walnut, burned mahogany, dark oak. In the palette are modern imitation of natural structure: light concrete + dark concrete (LOVI - Aliplast Loft View decor line) and rustic rust colour. The Decoral process technology makes it possible to paint both profile sections, aluminium sheets and accessories.	22
Colour sample - Metallic Structure	RAL-METALLIC-STRUCTURE	Colour sample of fine structure metallic colours (QUALICOAT, class 1, class 2)	23
LAN - colours similar to anodic layers	RAL-LAN	RAL-LAN is a new palette of colours similar to anodic layers (QUALICOAT, class 2)	6
Anodizing aluminium sample	RAL_ANODA_WZORNIK	The RAL ANODA ALIPLAST chart shows finishing possibilities of anodized coatings. Anodized coatings can be made in several colour variants: C-0 natural, C-31 light champagne, C-32 champagne, C-33 olive, C-34 bronze and C-35 black. In addition, there are 3 finish variants: E6 - satin etching, ES - shot-blasted surface, E2 - brushed surface. The quality of anodized coatings is confirmed by the QUALANOD certificate.	6

*Quality Standards

Weather resistance is divided into two classes according to the **QUALICOAT** quality standard, depending on the exposure time in Florida.

High temperature, even insolation and constant daily changes in relative humidity ensure almost perfect test conditions.

- Class I - annual test - residual gloss min. 50% primary gloss, max. colour change ΔE in accordance with the relevant table. (The ΔE parameter determines the colour change relative to the original standard.)

- Class II - three-year test - residual gloss min. 75% after one year, min. 65% after two years, min. 50% after three years, max. colour change ΔE in accordance with the relevant table. (The ΔE parameter determines the colour change relative to the original standard.)

A year of exposure in Florida, in conditions where solar energy is very high, translates into long-term use of coatings in Europe. In our latitude, the harmful effects of ultraviolet radiation are many times lower and the often cloudy sky puts an additional barrier to sunlight, so buildings covered with QUALICOAT Class I coatings can be successfully used in Poland without the risk of rapid loss of aesthetic appearance. QUALICOAT Class II coatings are used rather in situations where it is particularly important for the appearance of the façade to remain unchanged or when the items will be used in aggressive environmental conditions, e.g. high salinity/humidity, presence of aggressive agents in the air such as chlorine/pools.

Quality certificates for coating and anodized surfaces

Certificate Qualicoat SEASIDE - Aluminium coating



CERTIFICATE
for a COATING APPLICATOR

QUALICOAT
Inspired by architecture, trusted by professionals

hereby authorises

ALIPLAST SP. Z O.O.
Ul. Wacława Morciza 3
20-276 Lublin, Poland

to use the Quality Label in conformity with the QUALICOAT 2026 Specifications applicable from 1 January 2026.

The licence is valid for coatings produced at ALIPLAST SP. Z O.O. on the coating line(s) as listed below:

No.	Line	Endowment
1	15.95.1	SEASIDE
2	12.96.1	SEASIDE
3	15.96.2	SEASIDE
4	14.95.1	SEASIDE
5	15.96.2	..

Licence No.: 1518
Date of Granting: 16.05.2012
Valid until: 31.12.2026

ZÜRICH, 6 FEBRUARY 2026

Ivo Vermeeren
President

Coby Armar
Secretary General

QUALICOAT | Todtstrasse 48, 8002 Zürich, Switzerland | www.qualicoat.net

Certificate Qualicoat QUALIDECO - Decoration of coated Aluminium



CERTIFICATE
for a DECORATOR

QUALICOAT
Inspired by architecture, trusted by professionals

| QUALIDECO |

hereby authorises

ALIPLAST SP.Z.O.O
Wacławca Morciza 3
20-276 Lublin
Poland

to use the quality label in conformity with the Specifications for Decoration of coated Aluminium used for architectural Applications (Appendix to the QUALICOAT Specifications)

Licence No.: PL-0001
Date of Granting: 31.05.2013
Valid until: 31.12.2026

ZÜRICH, 7 JANUARY 2026

Ivo Vermeeren
President

Coby Armar
Secretary General

QUALICOAT | Todtstrasse 48, 8002 Zürich, Switzerland | www.qualicoat.net

Certificate QUALANOD - Architectural anodizing



Authorization
to use the quality sign

QUALITY LABEL
INTERNATIONAL QUALANOD ARCHITECTURE

This is to certify that

Aliplast Sp. z o.o.
Ul. Wacławca Morciza 3
PL - 20-276 Lublin

Licence number: 1808

is authorized to use the quality sign which is shown above, according to the regulations for the use of the quality label for ARCHITECTURAL ANODIZING as described in the current edition of the Specifications for the QUALANOD quality label for sulfuric acid-based anodizing of aluminium (Edition 01/01/2020). Architectural anodizing is one of the four types of anodizing covered by the Specifications.

Date of issue of the licence: 18.11.2019
Period of validity of the licence: until 31.12.2026
Date of issue of the certificate: Zürich, 1 January 2026

QUALANOD

Peter Watts
President

Mathias Kramer
Secretary General

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Central Office
Hofstrasse 10
8002 Zürich, Switzerland

**List of available colours
RAL-FINE-STRUCTURE**

	ALIPLAST CODE	SUPPLIER CODE
1	1013ST	29/10933 TIGER
2	1014S2	591TA10140R10 IGP
3	1015S2	591TA10150R10 IGP
4	3004ST	29/30706 TIGER
5	3005S2	591TA30050R10 IGP
6	5003ST	29/41425 TIGER
7	5009S2	591TA50090R10 IGP
8	5014S2	591TA50140R10 IGP
9	5015ST	29/41449 TIGER
10	6005ST	29/50321 TIGER
11	6009S2	591TA60090R10 IGP
12	7005ST	29/73216 TIGER
13	7011ST	29/73230 TIGER
14	7012ST	29/73222 TIGER
15	7015S2	591TA70150R10 IGP
16	7016TC	67/70190 TIGER
17	7021TC	67/71764 TIGER
18	7022TC	67/71175 TIGER
19	7023TC	67/71731 TIGER
20	7024ST	29/71795 TIGER
21	7030TC	67/71756 TIGER
22	7032TC	67/71733 TIGER
23	7035S2	591TA70350R10 IGP
24	7036ST	29/72859 TIGER
25	7037TC	67/71293 TIGER
26	7038ST	29/73229 TIGER
27	7039TC	67/71291 TIGER
28	7044TC	67/71732 TIGER
29	8003S2	591TA80030R10 IGP
30	8007S2	591TA80070R10 IGP
31	8015S2	591TA80150R10 IGP
32	8016S2	591TA80160R10 IGP
33	8017ST	29/61333 TIGER
34	8019TC	67/71752 TIGER
35	8022S2	591TA80220R10 IGP
36	9001S2	591TA90010R10 IGP
37	9002TC	67/10423 TIGER
38	9004TC	67/80057 TIGER
39	9005JB	67/80241 TIGER
40	9010TC	67/10259 TIGER
41	9011TC	67/80296 TIGER
42	9016TC	67/10079 TIGER

**List of available colours
RAL WOOD COLOUR**

	ALIPLAST CODE	SUPPLIER CODE
1	WDZD03	Classic Golden Oak
2	WDZD01	Golden Oak
3	WDOR01	Walnut
4	WDWN01	Winchester
5	WDSN01	Pine
6	WDMH01	Mahogany
7	WDMH03	Dark Mahogany
8	WDWG01	Wenge
9	WDWI03	Golden Cherry
10	WDSR01	Siena Rosso
11	WDSI01	Siena PL
12	Wddb01	Swamp Oak
13	WDBK01	Beech
14	WDBL01	Bleached Oak
15	WDBB01	Bleached Beech
16	WDT001	Turner Oak
17	WDZ001	Golden Walnut
18	WDPM01	Burned Mahogany
19	WDCD01	Dark Oak
20	LOVI01	Light Concrete
21	LOVI02	Dark Concrete
22	RUST01	Rustic Rust

List of available colours RAL-METALLIC-STRUCTURE

	ALIPLAST CODE	SUPPLIER CODE
1	1015ST	29/15461 TIGER
2	3009ST	29/30401 TIGER
3	3099ST	29/30402 TIGER
4	3822S2	591TE71382R10 IGP
5	3862S2	591TU71386R10 IGP
6	5011ST	29/40782 TIGER
7	6009ST	29/50704 TIGER
8	6099ST	29/50698 TIGER
9	6999ST	29/50759 TIGER
10	7000ST	29/71358 TIGER
11	7016ST	29/71334 TIGER
12	7021ST	29/71335 TIGER
13	7040ST	29/90316 TIGER
14	8009ST	29/60731 TIGER
15	8014ST	29/60740 TIGER
16	8019ST	29/60674 TIGER
17	9005ST	29/80081 TIGER
18	9006S2	591TE90065R30 IGP
19	9006ST	29/90146 TIGER
20	9007S2	591TE90070R30 IGP
21	9007ST	29/90147 TIGER
22	9008ST	29/70786 TIGER
23	9009ST	29/80077 TIGER

List of available colours RAL-LAN

	ALIPLAST CODE	SUPPLIER CODE
1	LANC0	068/90510 TIGER
2	LANC31	068/90512 TIGER
3	LANC32	068/15235 TIGER
4	LANC33	068/60959 TIGER
5	LANC34	068/60960 TIGER
6	LANC35	068/80479 TIGER

List of available colours RAL_ANODA_WZORNIK

- C-0 natural
- C-31 light champagne
- C-32 champagne
- C-33 olive
- C-34 brown
- C-35 black

The colours chart contains tolerance of the offered colours shade, except the colours: C0-natural and C35-black.

All anode colours are available in two kind of surface:

- ES shot-blasting surface
- E2 brushed surface